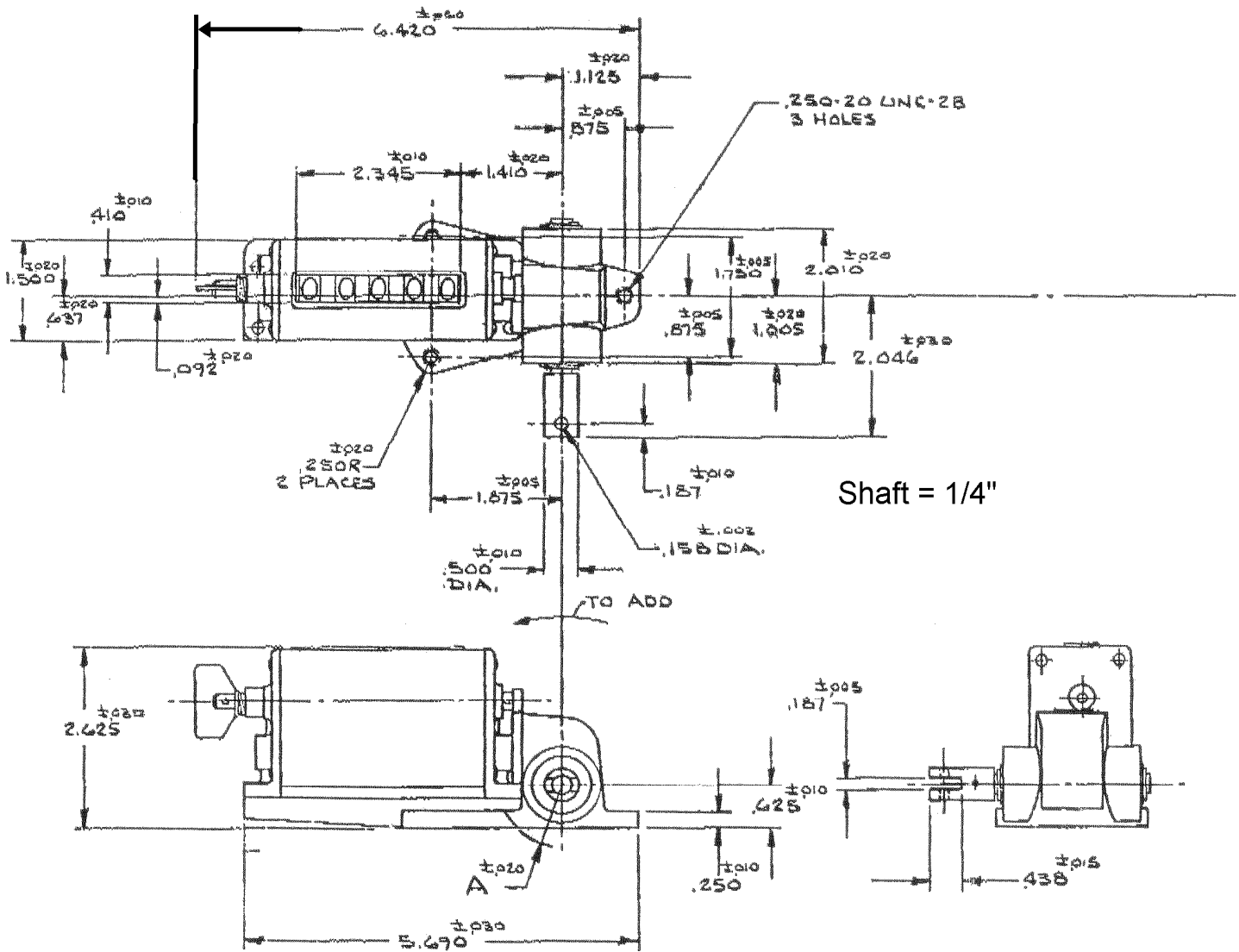
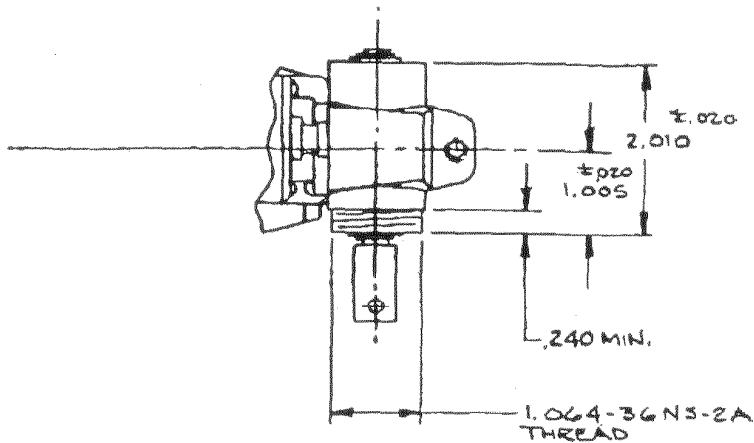


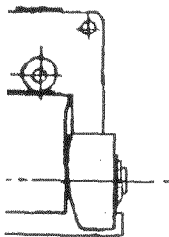


PART NO.	FORM NO.	VIEW $\bar{Z}$	RATIO $\bar{Z}$	A
328B06-001	SR3116423-007	OMIT	1.6	OMIT
328B06-002	SR3116423-008	OMIT	0.8 <u>0.5</u>	OMIT
328B06-003	SR3116423-010	SEE VIEW $\bar{Z}$	0.8 <u>0.5</u>	.875
328B06-004	SR3116423-011	SEE VIEW $\bar{Z}$	1.6	.875



VIEW Z

328806-003, 004 ONLY



0.015

NOTES:-

1. CHARACTER HEIGHT .344^{±.005}
WIDTH .250^{±.005}
LINE STROKE .060^{±.005}
2. INPUT REVS. TO ONE FIG. IN WINDOW
3. CHARACTERS 0-9 WHITE FIGS. ON BLACK BACKGROUND
4. COUNTER WILL ADD AND SUBTRACT IN POSITIVE MANNER. (NO LOSS OF COUNT WILL OCCUR IN EITHER DIRECTION)
5. TO RESET THIS COUNTER FIRST PUSH RESET KEY IN AND ROTATE 1/4 TURN IN A CLOCKWISE DIRECTION. THEN, WHILE HOLDING SHAFT IN, ROTATE IN COUNTER CLOCKWISE DIRECTION FOR APPROXIMATELY 1/2 TURN - CONTINUE ROTATION UNTIL CAM RELEASES SHAFT AT FULL RESET.

A
OMIT
OMIT
.875
.875

DO NOT SCALE DRAWING			
MATERIAL	DESIGNS	APPROVALS	DATE
	DESIGNED	RECAP	10-67
	DRAWN		
	PROJECT	ACJ	10-67
HEAT TREAT	SIMILAR TO		
BLUF. TEST	BLUF. FROM		
PLATE/COUNT	SUPPLIES		
TEMP. SPEC.	TEMP. GROUP		
ENG. REF.	32555	DESIGNER	A31418-003
PROCESSING	FORM NO.	SEE TABLE	
DRAWING INTERPRETATION		VEEDED-ROOT	
STANDARD	ANSI	HARTFORD, CONNECTICUT 06103 U.S.A.	
DESIGN-ORIG	ILLUSTRATION		
THIRD ANGLE PROJECTION	ANSI		
UNLESS OTHERWISE SPECIFIED TOLERANCES:		INSTALLATION DWG.	
		HIGH SPEED WORM DRIVEN CTR.	
		78142 D 328806-001 A	
		SCALE 1:1	

Assembly Drawing: A314118-003 Exterior Dimension Drawing: (H) 328806-002
 Parts List: H Assembly Specification: H
 Test Specification: H Lubrication Specification: VRS-73495-222
 1) Case: BASE MTG. (3 HOLES)
 2) Reset ☒ (Type) WING NUT Non-Reset ☐
 3) Rotation: # 2 Ratio: 0.5
 5) Number of Wheels: 5 Right Wheel: G313780-055
 Middle Wheel: G313780-055 Left Wheel: G313780-056
 Wheel Configuration and Finish: 0-9 VRS-1051-DHW(WHITE ON BLACK)
 6) Drive: FORKED COUPLING
 7) Register: GEARED 8) Bearing: POROUS BRONZE
 9) Mounting Screws: H 10) Counter Finish: VRS-1051-BST

Modify Referenced Assembly as Follows:

DET. (21) 318926-005, DET. (22) 512900-233,
 DET. (27) 320042-002, DET. (33) 320092-001.
 DET (38) 319834-004 (3 HOLE MTG)
 DET. (34) USE G328061-002 IN PLACE OF G328061-001

Special Features:

SIMILAR TO SRS 116425-002.

Was Form Number: _____ Engineering Reference: 37012
 Item Number: _____

SYM	DATE	REVISION	DESCRIPTION	ECC	VEEDER-ROOT			
A	10/20/69	INITIAL RELEASE		08151-2	VEEDER-ROOT INCORPORATED HARTFORD, CONNECTICUT			
B	6-9-70	DET. 21, 22 & 33 CHGD.		08151-6				
C	4-14-75	ADDED MARKING INFO.		32825-00	HIGH SPEED WORM DRIVEN COUNTER			
D	7-17-75	RIGHT & MIDDLE WHL. WAS G313780-011 LEFT WHL. WAS G313780-091		G2179-001				
E	4/21/76	ADDED "DET (38) etc"		32935-2	COMPILED	JFF 10/20/69	APPD	AT 5/21/70
F	3/31/83	SEE HISTORY MICRO FILM		33384-1	CHECKED	1/1	Sheet 1 of 2	
G	4/22/83	SEE HISTORY MICRO FILM		33384-2	SRS-116425-008			
H	10-6-87	ADDED EXT. DIM. DWS.		33555-1				

REV
H